

When every photon counts®

**Hellma® Materials**  
CVD Ceramics



**CVD Zinc Sulfide® | Cleartran®**  
VIS/IR applications



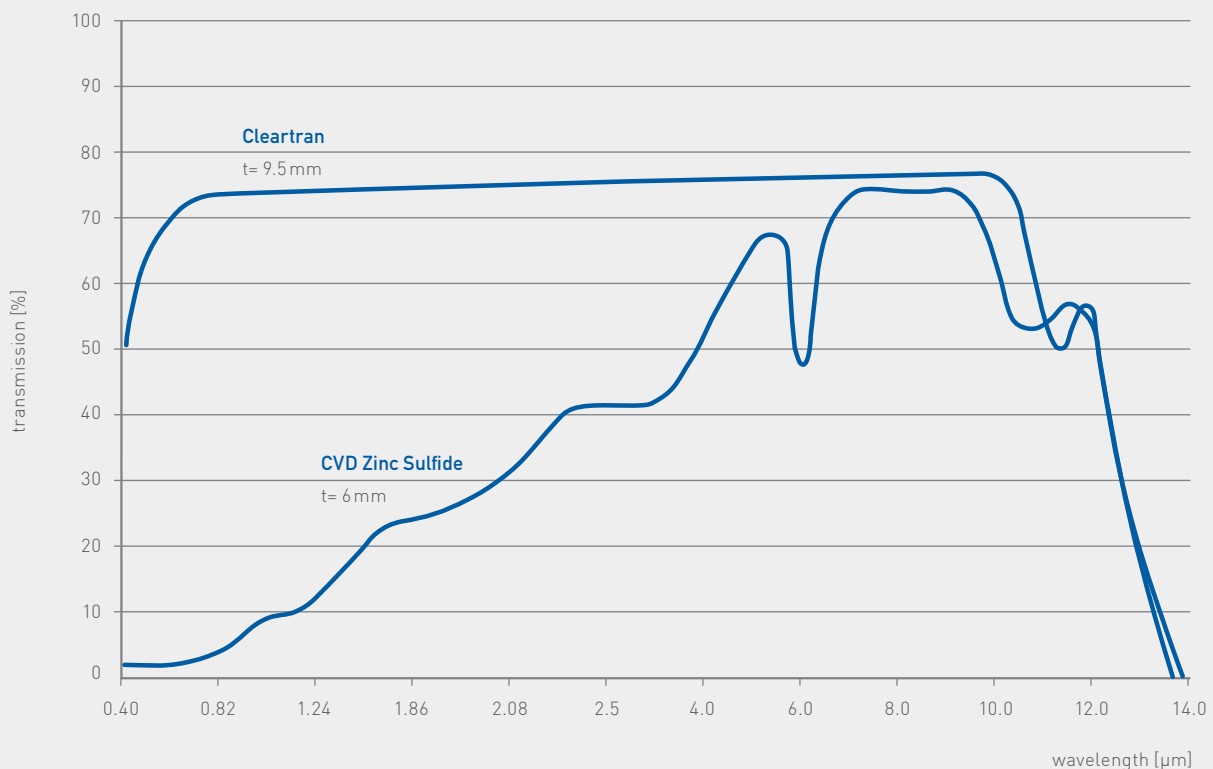
## CVD Zinc Sulfide® | Cleartran®

CVD Ceramics' chemically vapor deposited CVD Zinc Sulfide® is the low cost alternative for infrared windows, domes and optical elements. With a fracture strength double that of zinc selenide and high hardness, zinc sulfide has been used successfully in many military applications requiring mechanical resistance to hostile environments. Cleartran® is a form of CVD Zinc Sulfide® material that is modified by a post-deposition hot isostatic process. This process removes zinc hydrides from the crystal lattice, normalizes crystal structure and purifies the material, all contributing to single crystal-like transmittance in the visible through far infrared ranges (0.35 -14 microns). With its low absorption and scatter throughout its broad transmitting range and high optical quality, it is particularly well-suited for multi-spectral applications that require a single aperture for beam path for several wavebands.

CVD Zinc Sulfide® and Cleartran® are chemically inert, non-hygroscopic, highly pure, theoretically dense and easily machined.

Custom diameters, rectangles, CNC-profiled blanks, generated lens blanks, prisms and near-net shape domes can be made to your specifications.

Spectral Transmission CVD Zinc Sulfide® and Cleartran®



## Properties of CVD Zinc Sulfide® and Cleartran®

	Zinc Sulfide	Cleartran
<b>Optical properties</b>		
10% transmission limits (t=6mm)	1.0µm – 14µm	0.37µm – 14µm
Index of refraction inhomogeneity (Δn/n)	<100ppm @10.6µm	<20ppm @633nm
Thermo-optic coefficient dn/dT (298-358K) K <sup>-1</sup> @ 0.6328µm K <sup>-1</sup> @ 1.15 µm K <sup>-1</sup> @ 3.39µm K <sup>-1</sup> @ 10.6µm	4.6 x 10 <sup>-5</sup> 4.3 x 10 <sup>-5</sup> 4.1 x 10 <sup>-5</sup>	5.43 x 10 <sup>-5</sup> 4.21 x 10 <sup>-5</sup> 3.87 x 10 <sup>-5</sup>
Bulk absorption coefficient cm <sup>-1</sup> @ 1.3µm cm <sup>-1</sup> @ 2.7µm cm <sup>-1</sup> @ 3.8µm cm <sup>-1</sup> @ 9.27µm cm <sup>-1</sup> @ 10.6µm	2.0 x 10 <sup>-1</sup>	6.0 x 10 <sup>-4</sup> 1.0 x 10 <sup>-3</sup> 6.0 x 10 <sup>-4</sup> 6.0 x 10 <sup>-3</sup> 2.0 x 10 <sup>-1</sup>

<b>Mechanical properties</b>		
Hardness: Knoop, 50g load [kg mm <sup>-2</sup> ] Vickers, 1kg load [kg mm <sup>-2</sup> ]	200-235  230	160  150
Flexural strength (modulus of rupture) 4pt. loading [psi] 4pt. loading [MPa] Disc bursting [MPa]	15 x 10 <sup>3</sup> 103 84	1.09 x 10 <sup>4</sup> 75 50
Fracture toughness (critical stress intensity factor, K <sub>IC</sub> values) [MPa √m, Vickers, 1kg]	0.8	1.0
Young's modulus [psi] [GPa]	10.8 x 10 <sup>6</sup> 74.5	10.8 x 10 <sup>6</sup> 74.5
Poisson's ratio	0.29	0.28

	Zinc Sulfide	Cleartran
<b>Physical properties</b>		
Crystal structure	cubic	cubic
Grain size	2-8µm	20-35µm
Density [g cm <sup>-3</sup> ] @298K	4.09	4.09
Resistivity [Ω cm]	~10 <sup>12</sup>	~10 <sup>13</sup>
Chemical purity [%]	99.996	99.9996

<b>Thermal properties</b>		
Coefficient of Thermal Expansion [K <sup>-1</sup> ] @273K [K <sup>-1</sup> ] @373K [K <sup>-1</sup> ] @473K [K <sup>-1</sup> ] @208-573K	6.6 x 10 <sup>-6</sup> 7.3 x 10 <sup>-6</sup> 7.7 x 10 <sup>-6</sup>	6.3 x 10 <sup>-6</sup> 7.0 x 10 <sup>-6</sup> 7.5 x 10 <sup>-6</sup> 6.5 x 10 <sup>-6</sup>
Thermal conductivity [JK <sup>-1</sup> m <sup>-1</sup> s <sup>-1</sup> ] @298K	16.7	28.4
Heat capacity [Jg <sup>-1</sup> K <sup>-1</sup> ] @298K [Jg <sup>-1</sup> K <sup>-1</sup> ] @273K [Jg <sup>-1</sup> K <sup>-1</sup> ] @323K [Jg <sup>-1</sup> K <sup>-1</sup> ] @373K	0.469	0.474 0.489 0.504
Thermal diffusivity [m <sup>2</sup> s <sup>-1</sup> ]		1.46 x 10 <sup>-5</sup>

<b>Indices of refraction</b>		
Wavelength [µm]	n	n
0.4358	2.48918	2.48918
0.6438	2.34731	2.34731
1.0140	2.29165	2.29165
2.0581	2.26442	2.26442
3.0	2.25772	2.25772
4.0	2.25231	2.25231
5.0	2.24661	2.24661
8.0	2.22334	2.22334
9.0	2.21290	2.21290
10.0	2.20084	2.20084
12.0	2.17101	2.17101
13.0	2.15252	2.15252

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North America



CVD Ceramics, Inc.  
11911 Advanced Materials Drive  
New Iberia, LA 70560  
USA  
phone + 1 337 867 4263 Ext. 2238  
fax + 1 337 867 4494  
info@cvdceramics.com  
www.cvdceramics.com

For inquiries  
please contact  
our local Sales  
Representative

Japan

Mr Koichi Inaba  
Hellma Materials Japan K.K.  
phone + 81 45 440 6617  
fax + 81 45 440 6001  
mobile + 81 80 5468 9356  
koichi.inaba@hellma.com

France

Mr Bernard Weill  
Hellma France S.A.R.L.  
phone + 33 1 42 08 01 28  
fax + 33 1 42 08 13 65  
info.fr@hellma.com

Israel

Mr Coby Cohen  
Shoshic Technologies Ltd.  
phone + 972 77 9100 875  
fax + 972 544 399 862  
coby@stech.co.il

For inquiries  
please contact  
our local  
Distributor

Germany

Hellma Materials GmbH  
Moritz-von-Rohr-Straße 1  
07745 Jena  
Germany  
phone + 49 3641 2877-0  
fax + 49 3641 2877-200  
info.materials@hellma.com  
www.hellma-materials.com

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9001:2015  
certified  
company